

**NORFOLK INCINERATOR OPERATING INSTRUCTIONS**  
**PLEASE PLACE THESE INSTRUCTIONS BY THE INCINERATOR**

**Make sure - incinerator empty**

**Grate clear**

**Ashtray empty**

**Grand brick intact and not obstructing burners**

**Operator IS wearing gloves, safety glasses and dust mask.**

- 1. Fully open incinerator main chamber door.**
- 2. Attach 1 bar regulator to LPG gas supply and turn on.**
- 3. Turn control valve lever on the secondary chamber burner valve  
To the ON position**
- 4. Depress the push button on the flame failure valve.**
- 5. Ignite the burners keeping push button depressed for 15 seconds approx.**
- 6. If the burners fail to light, do not continue to depress the push button, as this will fill the incinerator with gas. Re light.**
- 7. Turn the control valve lever on the main burner valve to ON POSITION.**
- 8. Follow above stages for the main chamber burners.**
- 9. Close the incinerator main chamber door.**

**TEMPERATURE – Place the probe fully into the sleeve of the secondary chamber.**

**Once 850c is reached the incinerator is ready for loading.**

- 10. LOADING - open main chamber door slowly standing behind the door.  
Fill to one third full. Close door and leave for 20 mins. Fill up to door level as required.**

**(NB Poultry Carcasses should be burnt as soon as possible. Old carcasses should be placed on top of fresh carcasses and away from the refractory lining as the high water content can cause thermal shock and crack the lining.)**

**11. TEMPERATURE CONTROL**

**Ensure secondary burners are working correctly and remain at 850c.or above.**

- 12. If the temperature in the secondary burners rises above 1000c they should be turned down using the control valve lever, as overheating shortens the life of the insulating materials.**
- 13. An entry on the log sheet should be made every 2 hours of operation.**

**14. CESSATION**

**All materials should burn down to virtually nothing.**

**All burners should now be turned off using the valves.**

**Turn off the gas supply at the regulator**

**If the timer option is fitted, all gas valves must still be turned off, especially overnight.**

**No material should be left in the incinerator when not in use.**

**15. CLEARING ASH**

**Ash must not be cleared whilst the incinerator is in use**

**The incinerator must be allowed to cool down completely first.**

**Gloves, safety glasses and mask should be worn.**

**PROCEDURE – remove ashtray and place COLD ASH into a paper or plastic sack for disposal according to DEFRA guidelines, i.e. taken away to landfill.**

**Use a wooden poker (not iron) to remove and clean inside the incinerator.**

**NB - REFER TO MANUAL FOR DETAILED INSTRUCTIONS AND DIAGRAMS**

**ANY PROBLEMS CALL BODO LTD 01953 456528 / 07957627939**

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